

Work Order ID 51262 - 2

August 13, 2009 10:32:20 AM



split

Page 1

Item ID: D2611

Accept



Setup Start



Revision ID: C

Stop



Item Name: Bearing

Start Date: 8/13/09

Start Qty: 50.00



Cust Item ID:

Required Date: 8/19/09

Req'd Qty: 50.00

35



Customer:

Reference:

Approvals:

Process Plan:

CY

Date: 09/08/13

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2611

Rev C

100

0.00



Purchasing

PURCHASING

Memo

0.00

Purchasing

Issue P/O: *10208* Purchase part as per Dwg D2611 Possible supplier:
McMaster P/N: 63215K34 Material release note required

CY 09/08/14 50

110

0.00



Packaging

Receive & Inspect for Damage & Mat'l Certs

Memo

0.00

Packaging

Ensure certificate of conformity is attached

09/08/14 (35)

120

0.00



QC

QC6- Inspect dimensions to drawing

Memo

0.00

Quality Control

2) 8 09/08/14

(curto 435) 4

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Page 2

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Setup Start



Stop



Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

Identify as per dwg & Stock Location: 3F

0.00



Packaging

Memo

0.00

Packaging

09/08/25 *(3F)*

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/08/26 *JA*

W 2.8.25

Picklist Print

August 13, 2009 10:32:19 AM

Page 1

Work Order ID: 51262

Parent Item: D2611RevC

Parent Item Name: Bearing

Comments:

Start Date: 8/13/09

Required Date: 8/19/09

Start Qty: 50.00

Required Qty: 50.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
63215K34		Purchased	No				Each	40.0000	50.0000			
												
Bearing												



8/18/09 35

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

51197

40

40



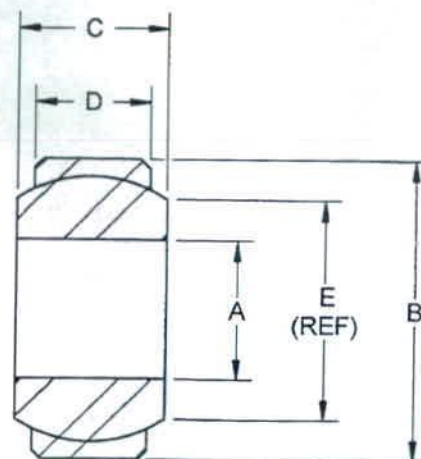
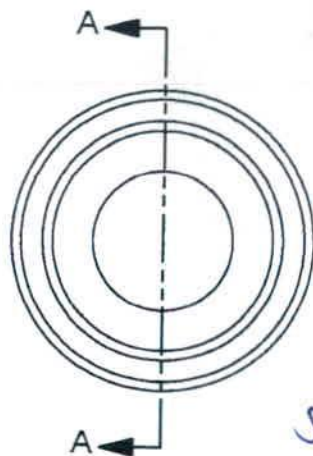
DESIGN 9P	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D2611	REV. C SHEET 1 OF 1
DATE 06.09.20		TITLE BEARING	SCALE NTS
REV	DATE	DESCRIPTION	
A	97.07.31	NEW ISSUE	
B	01.07.04	RE-DRAWN	
C	06.09.20	CHANGE TO SS; CHANGE SUPPLIER	

SPECIFICATION CONTROL DRAWING



RELEASED

06.11.17 H



SECTION A-A

51262

A	B	C	D	E (REF)	POSSIBLE SUPPLIER
0.375	0.813	0.406	0.313	0.592	McMASTER-CARR P/N 63215K34

NOTES:

- 1) STAINLESS STEEL BALL JOINT SWIVEL BEARING
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO10208

Purchase Order Date 8/14/09

PO Print Date 8/19/09

Page Number 1 of 1

Order From :

VU-MCM001

MCMaster-CARR SUPPLY CO,
P.O. BOX 7690
CHICAGO, IL 60680-7690
US

REVISED

Contact Name
Vendor Phone 330 995 5500
Vendor Fax 330 9959600
Vendor Account Nbr

Buyer Chantal Lavoie
Requisition Nbr
Tax Resale Nbr 10127-2607
Terms Net 30
Currency USD
FOB

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	F
1	63215K34	Bearing	8/18/09 Yes	50.00 Each	Purolator ground	\$18.6000	

Special Inst: AS PER DWG D2611 REV. C
B51262
MCMaster P/N: 63215K34

15 11/18
Min 35 PC 11/18

PO Total:



Change Nbr: 2

Change Date: 8/19/09

No substitution or deviation with
consent.
Certificate of Conformity or Ma
Certification required when appl



DART AEROSPACE LTD
1270 ABERDEEN ST
HAWKESBURY

ON

K6A 1

**YOUR PURCHASE
ORDER NUMBER**

P010208

Today's Date: 8/21/09

MCMASTER-CARR
200 AURORA INDUSTRIAL PKWY
AURORA OH 44202

IF THERE ARE ANY QUESTIONS ABOUT THIS
SHIPMENT CONTACT OUR SALES DEPARTMENT
(330)995-5500

PAG

1

MCM I

12595

Warehouse Location	McMaster Carr Part Number	Fill Quantity	Item Description	Your Line	Your Order	This Shipme
3-482-03 07-38	63215 K34 S/O REC	35 EA	STAINLESS STEEL BALL JOINT SWIVEL BEARING PTFE LINED, 3/8" ID, 13/16" OD, 13/32" O'ALL WIDTH 1 This shipment completes the backorder for this item	1	50 EA	

S 09/08/24

